




الشركة العالمية لخدمات التفتيش المحدودة
UNIVERSAL INSPECTION CO. LTD.

ISO 9001:2015
ISO 14001:2015
ISO 45001:2018
ISO 17025:2017
CERTIFIED

CR No. 2055011643 THIRD PARTY INSPECTION DIVISION س.ت. ٢٠٥٥٠١١٦٤٣

Business Executive, Behind. P.O.Box No. 2072, Jubail - 31951, Kingdom of Saudi Arabia
Tel.: +966 13 344 8882 / 3670515 / Fax: +966 13 344 8881 / E-mail: info@ui.com.sa / Wbsite: www.ui.com.sa

WELDER/WELDING OPERATOR PERFORMANCE QUALIFICATION RECORD




Report No: UIC-9941 Name: SOPON HAWLADER Iqama/ID No.: 2555669742 Company: DAEAH SAUDI ARABIA LTD WPS/PQR No.: DA-GTSM-003 REV.1 Date of Test: 26-08-2024	Date of Issue: 01-11-2024 Welder ID No: MDA-177 Passport No: N/A Welding Type: MANUAL Welding Process: SMAW Qual Code/Std: ASME SEC IX 2023ED	
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TESTING CONDITIONS AND QUALIFICATION LIMITS

Variables:	Actual Values:	Qualification Range:
Base Metal (Specification)	ASTM A 106 Gr.B To A 106 Gr.B	-
Base Metal (Classification)	P.No 1 G.No 1	P-No. 1 thru P-No. 15F, P- No. 34, and P-No. 41 thru P-No. 49
Type of Joint (Butt, Lap, Etc....)	Butt	ALL
Type of Weld (Groove, Fillet)	Single V-Groove	Groove & Fillet
Pipe or Plate	Pipe	Pipe and Plate
Backing(with/without) (SMAW)	With-Weld metal	With Only
Actual Pipe Dia./Thickness	6inch x 18.26mm	2 $\frac{7}{8}$ in. OD to unlimited
Deposited weld metal thickness(t)	SMAW=13.76mm	SMAW = Max To be welded
Filler Metal (Specification No.)	SMAW= SFA 5.1	-
Filler Metal (Classification)	E 7018-H8	-
Filler Metal Group No	SMAW=F.No.4	F.No 4 & Below With Backing
Position	6G	All
Weld Progression	Up-Hill	Up-Hill
Current/Polarity (AC,DCEN,DCEP)	SMAW-DCEP	SMAW-DCEP
Inert Gas Backing(GTAW,PAW,GMAW)	Without Backing Gas	With or Without Backing Gas
Visual Examination	ACCEPTED	Accepted
Radiographic Test Results	ACCEPTED	JUB-8121

Test Conducted / Type of Test	Result	Report No	Remarks
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We the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in conformance with the requirements of ASME SEC IX 2023ED Welding Code

Film Evaluated by	ITIS.CO DHANOJ YADAV ARAMCO RTFI-2255	Reviewed & Approved by		
Organization	Universal Inspection Co. Ltd		SHANKAR NARAYANAN K.	
Test Witnessed by	 EZHILARSAN PERUMAL		WQT SUP./AUTH. SIGN.	
Test Conducted by	DAEAH SAUDI ARABIA LTD Client Representative/Contractor			

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