



Welder Job Clearance Card (Required By SAEP-324)		Aramco Diversities Company	
Saudi Aramco 4758 - Eng (5/09)			
BI No.	10-00914-0004 / 11050D		
Project	Wasit Gas Project		
Contractor	SK E & C		
Welder Name	MOHAMMAD RAKIB HOSSAIN		
Welder's Symbol	KR-120		
<p><b>Note:</b> This clearance card is for welding on the above mentioned project only, and may be revoked if welder's performance is found unsatisfactory.  <b>Card must be returned when welder is removed from this project</b></p>			
PID Issuing Card PID Inspector		JCC No.	Date
		SK3-KHI-177	12/08/2024

Welder Job Clearance Card		(BACK)
PID Section		
<b>Cleared for Welding on</b>		
Material P.No's	P1-P15F,P34 & P41-P49	
Process	SMAW	
Electrodes F-No's	E7018 H4R/ALL F4	
Positon/Progression	3G&4G/UPHILL	
Min/Maximum Thickness	Up to Max. thickness to be Welded	
Diameter Range	Min. of 73 mm O.D. to Unlimited	
Qualifying WPS	WPS SOP-09-06/04 Rev.4 and other applicable WPS with in above mentioned ranges	JCC No. SK3-KHI-177